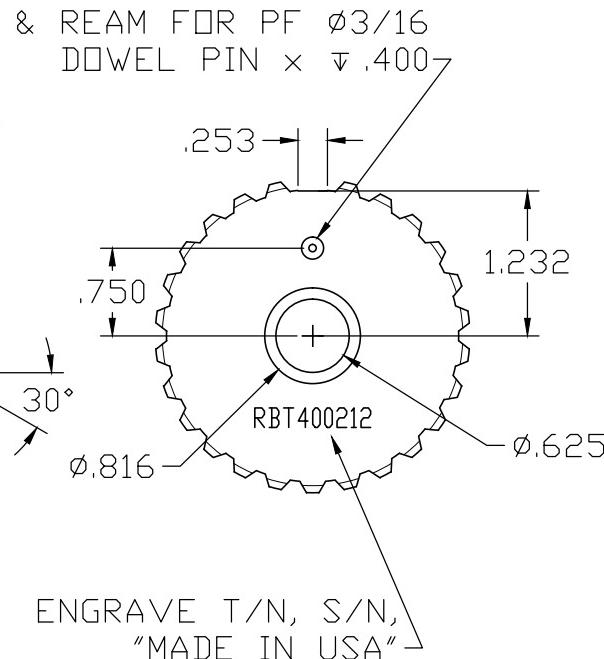
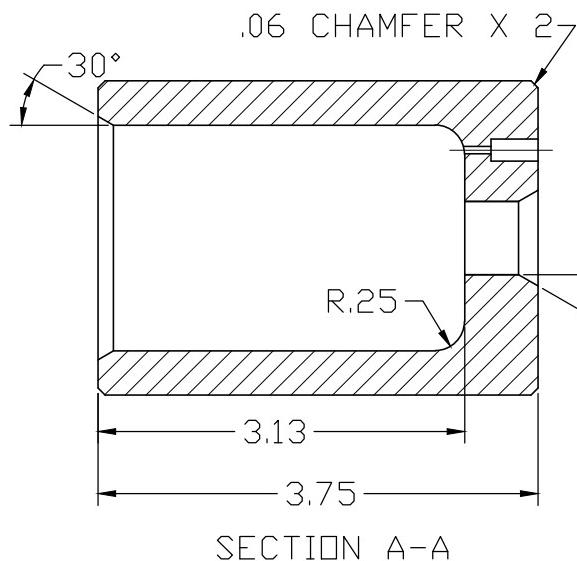
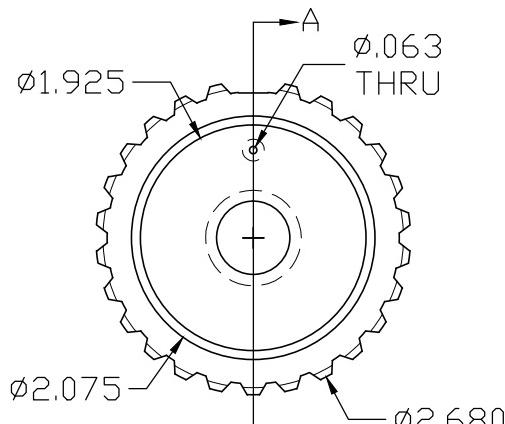
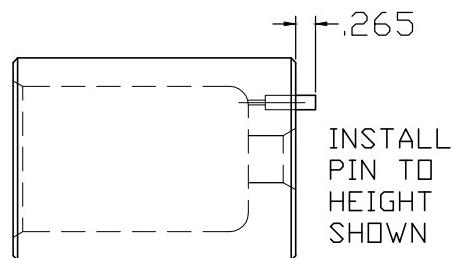


REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		CH'D TITLEBLOCK & REVISION BLOCK, CH'D DWG. NO. FROM 407-210-005-101, ADDED ENGRAVE NOTE, CORRECTED SECTION VIEW.		6/18/09	RJC	-



SPLINE DATA	
TYPE	EXTERNAL
NO OF TEETH	26
PITCH	10/20
PRESSURE ANGLE	30°
MAJOR DIAMETER	2.680
MAJOR DIAMETER OVER .1728 PINS	2.838



ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	
							1	4140
		B/D		1	DOWEL PIN	-	Ø3/16 x 5/8	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DIN DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: COLE APPROVED	HEAT TREAT: 34 - 38 RC
		FRACTIONS ± 1/32 ANGLES ± 5° SPEC: TIOLUBE 460
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL: 407	
SCALE NTS	DATE 7-16-03	SHEET 1 of 1